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D3436-5

Job Sheet 181995



Part No: D3436-5

Job Qty: 20 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/15/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP A 05.05.11 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Machining-2		JSD 14/10/18
100	Hardinge	20 pcs	9/21/18	9/21/18	0.00	1.23	Hardinge		Y. 11 18-10-21
120	QC	20 pcs	9/21/18	9/21/18	0.00	0.00	QC8		EZ
130	Packaging	20 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-1		
140	QC21-SA	20 Ea	9/21/18	9/21/18	0.00	0.00	QC21		

Part Op 100 - Turn as per Folio FA526 and Dwg D3436, Deburr
Descriptions: 130 - *****STOCK IN LARGE FAB*****. LOCATION: WA001

DAG
21
3-09

OCT 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NT0.373W.049	4130 Round Tube .373 X .049W	2.1660 ft (.1083 ea)	90-Start up Operation	5119 998

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NT0.373W.049	2	12	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	1.260inches ± 0.030	1.290 1.230		
2	Bushing	0.380inches ± 0.030	0.410 0.350		
3	Bushing	0.049inches ± 0.010	0.059 0.039		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Quality ☐ Other ☐			
Date :		Step #		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			
1270 Aberdeen Street Haverbury, ON K6A 1K7 TEL: 1-800-513-6320 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S119988 Part: D3436-5 Job No: 181995 Serial No/Batch: S119988 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 10/21/18							